In 1825, the __ Canal provided settlers a water route to Michigan.
Michigan has shoreline on __ of the five Great Lakes.
A star of __ and movies, Madonna was born in Bay City.
The "Big Mac" Mackinac Bridge joins the __ and lower peninsulas.
The Great Lakes hold nearly 20 percent of the Earth's fresh__
Battle Creek, home of Post and Kellogg's, is known as the "__ Capital"
__ colonial leader Antoine de la Mothe Cadillac founded Detroit in 1701.
The __ Record Corporation grew to success in Detroit in the 1960s.
The __ people belong to the Ojibwa, Huron and Ottawa tribes.
Cities: Detroit, Grand __, Warren, Flint, Sterling Heights, and Lansing.
Before statehood, Michigan and Ohio fought over land including.__
Home of singers Diana Ross, Stevie __, Bob Seger, and Ted Nugent.
Nearly half of the state's population live in the __ metro area.
Ransom Olds started the first automobile __ in Detroit in 1899.
Mount Arvon is the __ point at 1,979 feet.
The state capital, near the center of the lower peninsula.
Charles Lindbergh, the first pilot to cross the __ solo, was from Detroit.
Locks built in 1855 allowed shipping between Lakes Huron and __.
__ started the Ford Motor Company in Detroit in 1903.
State Motto: "If you seek a pleasant __, look about you".
The __ industry is vital to Detroit, Dearborn, Flint and Pontiac.
Before 1825, most Europeans in the area were ___
The Upper Peninsula's forested mountains make for great ___.
Sault Ste. Marie was established as the first permanent __ in 1668.
With 96,810 square miles, Michigan is the largest state east of the __
Became the __ state on January 26, 1837.
The Great Lakes help insulate the state from typical Midwestern ___.
In the early 1980s, the state had high __ due to foreign competition.

Enter unused letters from puzzle, in order:

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